



ISO 9001 CERTIFIED COMPANY

Gear® Repair™

Part #: 32016

500 mL (16.9 fl oz)

Gear Repair

Rislone Gear Repair is a treatment additive for use with automotive, heavy duty, agricultural, marine and industrial gear oils. Designed to mix with all synthetic and conventional petroleum GL-4, GL-5, MT-1 gear oil grades including 75W-90, 80W-90, 75W-140, 85W-140 and all others.

Extends system life by stopping leaks, reducing noise and improving gear performance. Superior anti-wear, anti-foam and anti-corrosion protection.

Works in all manual gearboxes, differentials, open & posi axles and more. Stops pinion, axle, output shaft and other seal leaks. Reduces grinding, whining, clunking and protects gears.

- **Seal Conditioner** stops current and prevents future leaks by protecting and reconditioning seals.
- **Extreme Pressure EP / Anti-wear AW Agents** provide excellent metal-to-metal wear protection reducing noise and gear temperatures. These Sulfur, Nitrogen and Phosphorus additives meet the requirements of API GL-4 and GL-5 specifications.
- **Friction Modifier** supplements EP / AW additives to help reduce noise and wear. This helps shifting in a manual transmission and also stops chatter in limited slip posi traction axles.
- **Performance Additive Booster** including tackifier and highly sheer stable multigrade viscosity modifiers work to keep oil on the gears and bearings where it can better lubricate, especially at higher temperatures. Pour Point Depressant allows product to flow even at low temps.

These additives stop & seal oil leaks and reduce noise. Gear Repair renews worn oil and restores older & high mileage / kilometre gear performance. Works and safe to use on differential axles (limited slip, posi, open, electric), gears (hypoid, spider, worm, rack), transfer case (AWD, 4WD, gear oil, ATF), manual standard transmission (gear oil, engine oil, ATF), hubs, marine and much more. Helps with small leaks (if you need to add oil 1x per month), medium leaks (if you need to add oil 1x per week), and other oil related problems.

INSTRUCTIONS

Add 150mL to 175mL per litre of system capacity. Do not overfill. One bottle treats up to 3 litres of gear oil. Can be added to top-off existing low fluid level, or when changing oil. Results will be immediate, or noticeable within 150 kilometres, or 2 days of driving. If leaks or noise continues, second application may be required or mechanical attention is needed.



Differential - Limited Slip, Posi, Open and Electric	✓
Gears - Hypoid, Spider, Worm and Rack	✓
Transfer Case - Gear Oil and ATF Fluid	✓
Manual Transmission - Gear/Engine Oil and ATF Fluid	✓
Hubs - Trailer Hub Oil Bath	✓
Marine - Lower Drive Unit and Stern Drive	✓
Noise - Clunking, Gear and Bearing Whine	✓
Leaks - Seal, O-ring and Gasket Leaks	✓



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Gear Repair™

Safe To Use On:

- Agricultural and Farm
- Automotive
- Construction Equipment
- Factories
- Forestry
- Industrial Systems
- Machine Shops
- Marine
- Mining
- Power Sports

Works On:

- ATV, UTV
- Boats
- Cars
- Dump Trucks
- Earth Mover
- Lawn Equipment
- Machinery
- Motorcycle
- Race Cars
- Tractors

Repairs:

- Front or Rear Axle
- Gear Box / Case
- Gear Reduction Units
- Hubs
- Lower Drive Unit
- Manual Transmission
- O-ring Boss Hose Fittings
- Power Take Off PTO
- Seals and O-rings
- Transfer Case

TEST	TEST METHOD	TYPICAL PROPERTIES
Gravity, API	ASTM D4052	24.3
LB/GAL		7.573
Viscosity, cSt. @ 40°C	ASTM D445	344 cSt
Viscosity, cSt. @ 100°C	ASTM D445	29.6 cSt
Viscosity Index	ASTM D445	118
Flash Point COC	ASTM D92	229 °C
Pour Point	ASTM D97	-27 °C
Color	ASTM D1500	L8.0
Sulfur	ASTM D6481	1.4
Phosphorus	ASTM D6481	0.2
Four Ball Wear Test Modified (80W-90 Gear Oil untreated) Temp 75°C Speed 1200RPM Time 60 min Load 40 kgf	ASTM D4172M	0.855 mm
Four Ball Wear Test Modified (80W-90 Gear Oil w/Gear Repair) Temp 75°C Speed 1200RPM Time 60 min Load 40 kgf	ASTM D4172M	0.478 mm